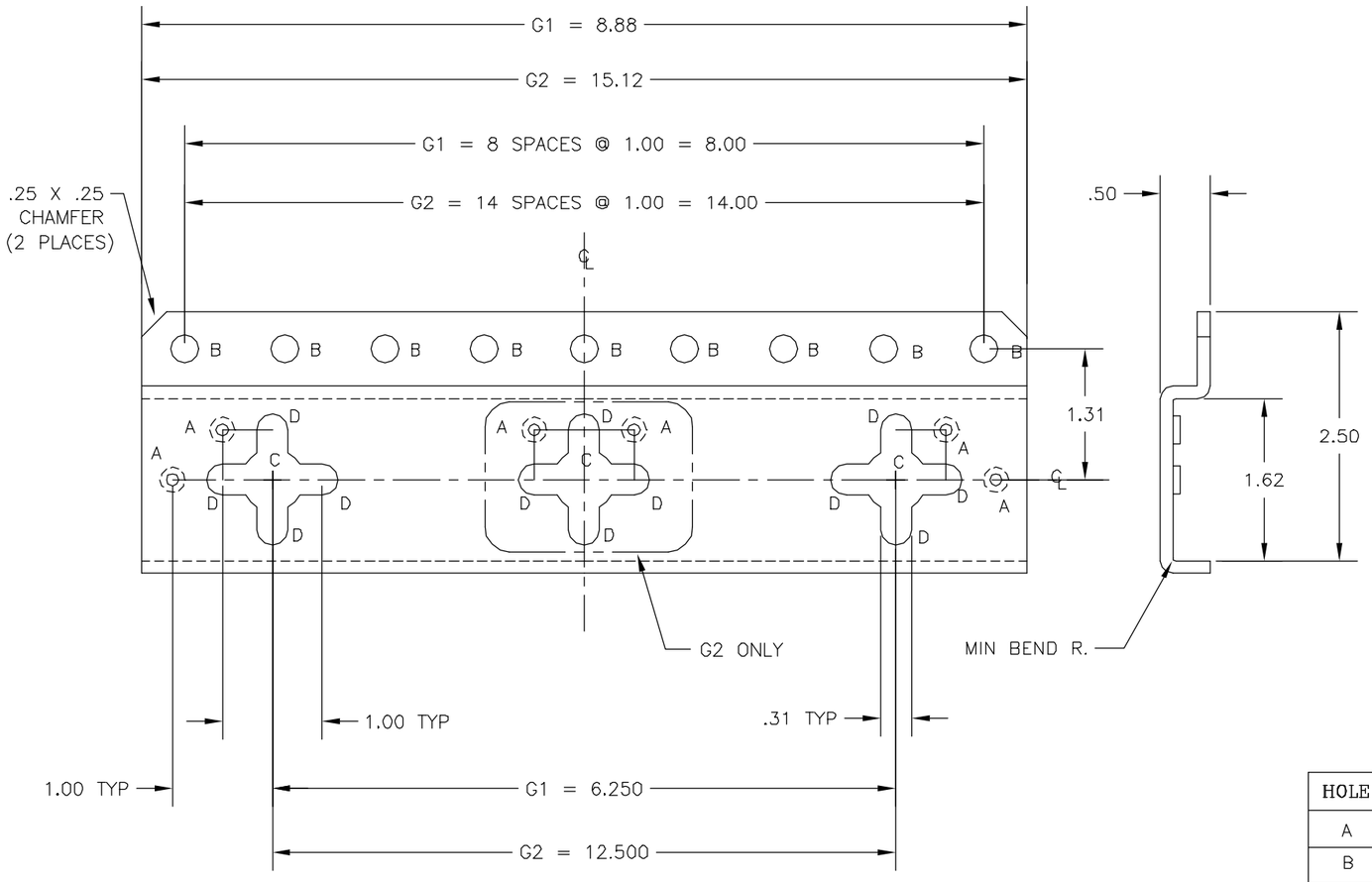
REVISIONS				
E.C.O.	REV.	DESCRIPTION	DATE	SIGNATURE
X	1A	PROTOTYPE		
X	2A	REDESIGNED FOR HOZ & VERT MOUNT		
X	3A	FINISH WAS CHEMICAL FILM. "C"HOLE WAS .56,"D" WAS .25, ADDED 1.31 DIM FROM CL. OF "A" HOLE TO CL. "B" HOLES	3/19/99 3/22/99	
15665	A	RELEASED TO MANUFACTURING		



NOTES:

1. REMOVE ALL BURRS AND BREAK ALL SHARP EDGES UNLESS OTHERWISE NOTED.
2. SURFACE TO BE FREE OF PITS, SCRATCHES, DIRT AND OTHER IMPERFECTIONS.
3. BLACK ANODIZE PER MIL-A-8625 TYPE II, CLASS 2.
4. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS SHOWN ABOUT CENTER LINE ARE SYMMETRICAL.
5. INSTALL ALL FASTENERS AFTER APPLYING FINISH.
6. .1875 DIA. +.003/-.000 AND INSTALL PEM SELF-CLINCHING FASTENER CLS-632-2 AS SHOWN.

HOLE TABLE

HOLE	DESCRIPTION	QTY. G1	QTY. G2
A	SEE NOTE 6	4	6
B	.281 DIA.	9	15
C	.62 +.01/-.00 DIA.	2	3
D	.31 +.01/-.00 DIA.	8	12

GROUP		
G		
G		
G		
G		
G1	116533-G1	DATA NODE
G1	116533-G1	INFO NODE
	NEXT ASSEMBLY	UNIT USED ON
	APPLICATION	

MATERIAL: ALUMINUM .125 THK. 5052-H32

FINISH: SEE NOTES

COML TOL APPLY TO STK SIZES

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES			
BASIC DIMENSION	DECIMALS 2 PLACE	DECIMALS 3 PLACE	FRACTIONS
UNDER 6	± .02	± .005	± 1/64
6-24 INCL	± .03	± .010	± 1/32
OVER 24	± .06	± .015	± 1/16
ANGLES ±1/2°			

	SIGNATURE	DATE
DWN.	D. Giuliano	2/18/99
CKD.		
APPR.		

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DRANETZ-BMI
EDISON, NEW JERSEY U.S.A.

MOUNTING BRACKET

SIZE	CODE IDENT. No.		REV.
C	23207	116513-G[ ]	A

SCALE: 1/1 SHEET: 1 OF 1